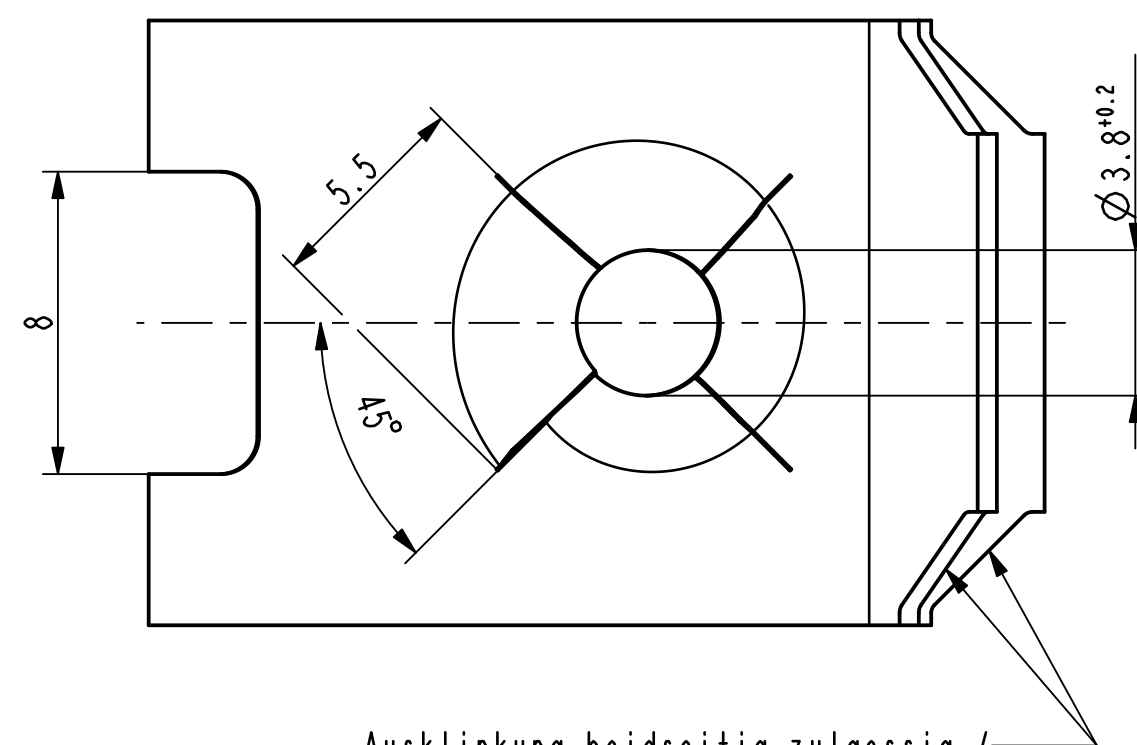
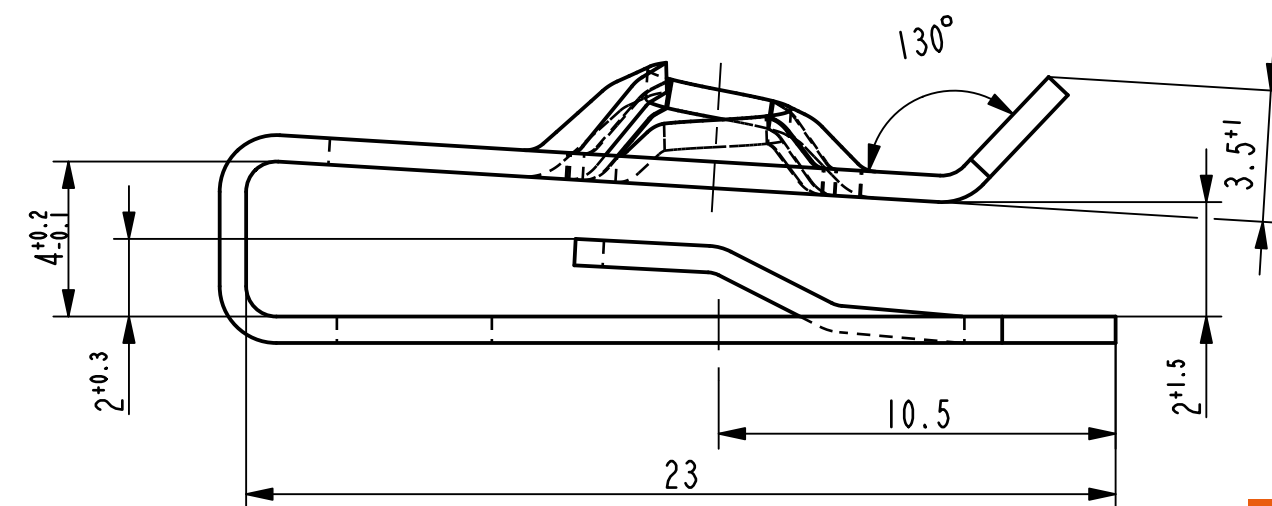
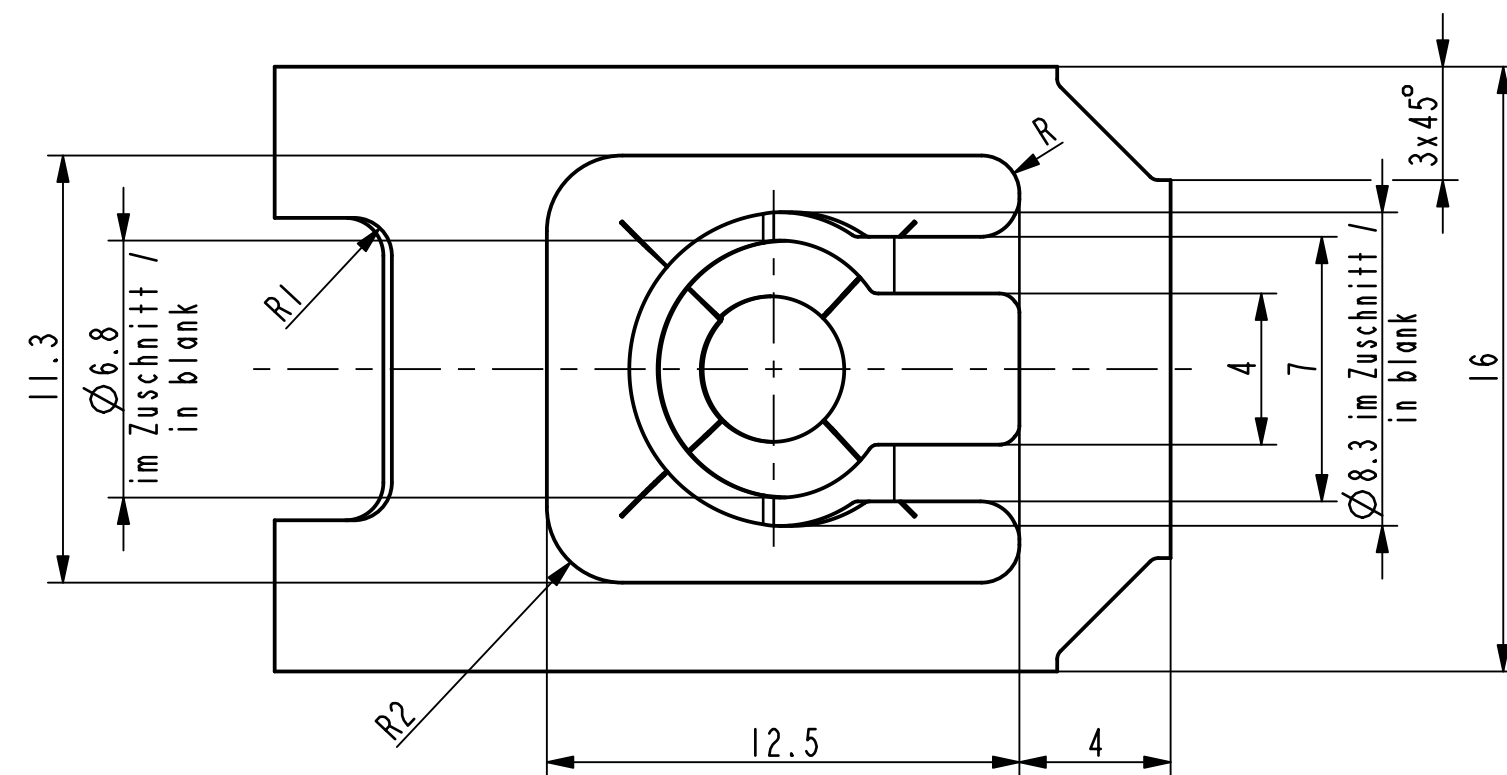
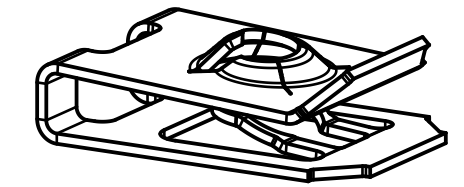




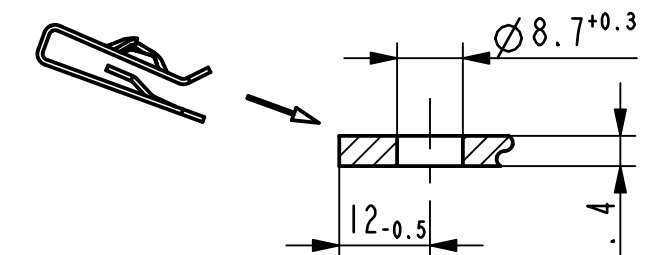
Ausklüftung beidseitig zulässig /
cut-out bothsides permissible



Vor Auslegung einer automatisierten Verarbeitung des Teils sollte Rücksprache mit Fa. A.Raymond gehalten werden.
Fully automatic processing of the part requires prior consultation with A.Raymond GmbH.



3D-Ansicht /
isometrical view
2:1



Einbausituation /
assembly situation
1:1

-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
Ba	-	Oberflächenvariante entfernt (3000, 3100)		28.04.11	mj
Rev.	Anzahl/ quantity	Änderungsbeschreibung / modification description			Datum/date Name
ARaymond MORE THAN FASTENING				Teichstrasse 57 Germany - 79511 Loerrach Phone +49 (0) 7621 174-0 Fax +49 (0) 7621 174-225	
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Intellectual property rights vorbehalten / all rights reserved				Classification code	AABAF
Ersatz fuer/ substitute for		013806.c.01/B/02.11.2005		Entw.Ref./ dev.ref.	Projekt-Nr./ project no. EM 3113
Maßstab/ scale	Format	Allgemeintoleranz/ general tolerance		Datum/ date	28.04.2011
5:1	A2	± 0.3 / ± 5°		Erstellt von/ prepared by	M. Junge
Projektion / projection		ALL DIMENSIONS ARE IN MILLIMETERS		Freigegeben/ approved	20110428114953
		Blechkörper/ met. thickness DIN EN 10140	0.70	Volumen/ volume (mm³)	415.1
				Gewicht/ weight (g)	3.3
Oberfl./ finish	metallhaltige Korrosionsschutzbeschichtung, Farbe silber metallic corrosion protection coated, colour silver				Oberfl. Code/ finish code 5410
Werkstoffbehandl./ material treatment	zwischenstufenverguetet / austempered 375 ... 475 HV 5				
Werkstoff/ material	C67S DIN EN 10132-4				Mat. code 1000
Benennung/ title	Blechmutter fuer Gewinde EN ISO 1478 - ST5.5, selbstsichernd sheet metal nut for thread EN ISO 1478 - ST5.5, selflocked				
Teil-Nr./ part no.	013806-0-03				Drawing type C:Customer
Kundenteile-Nr. / customer part no.	-				Blatt / sheet 1 / 1
CAD system & version		ProE WF4		Dateiname / filename	013806-0C00

013806-0-06	verzinkt / passiviert farblos zinc plated / passivated colourless	3250
013806-0-05	metallhaltige Korrosionsschutzbeschichtung, Farbe schwarz metallic corrosion protection coated, colour black	5451
013806-0-04	metallhaltige Korrosionsschutzbeschichtung, Farbe silber, GZ metallic corrosion protection coated, colour silver, lubricated	5452
Teil-Nr. / part no.	Oberfläche / Farbe / finish / colour	Oberfl. Code/ finish code
Ausführung / Execution		