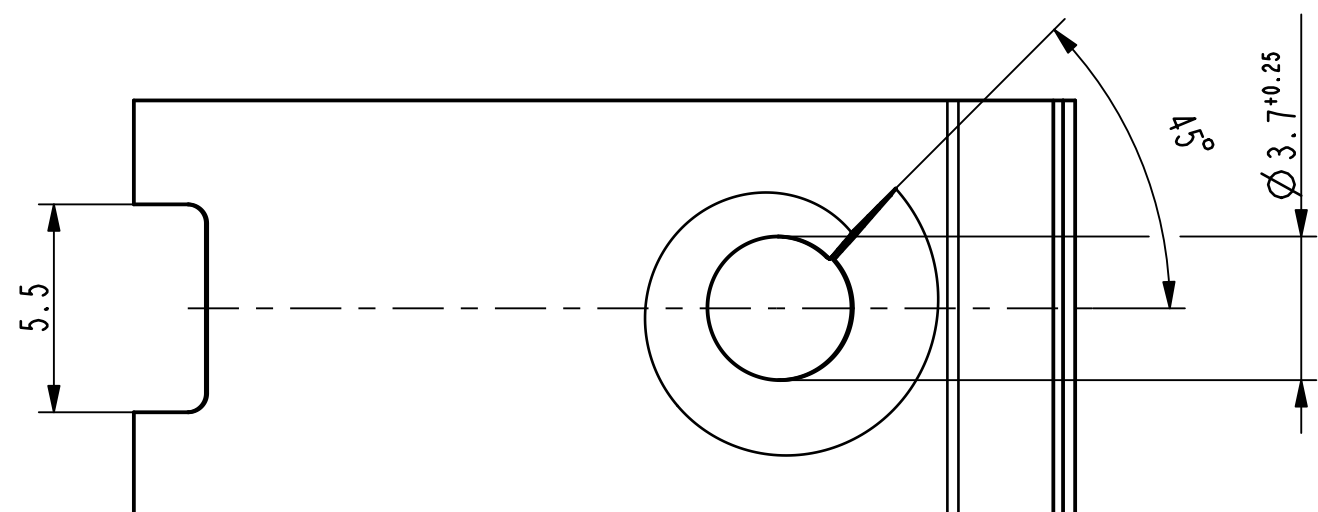
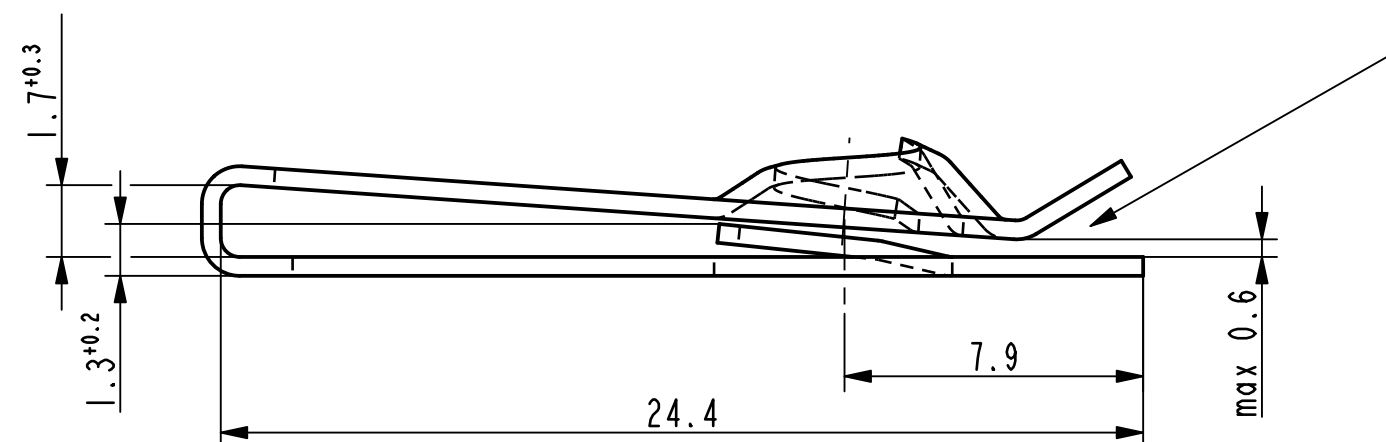
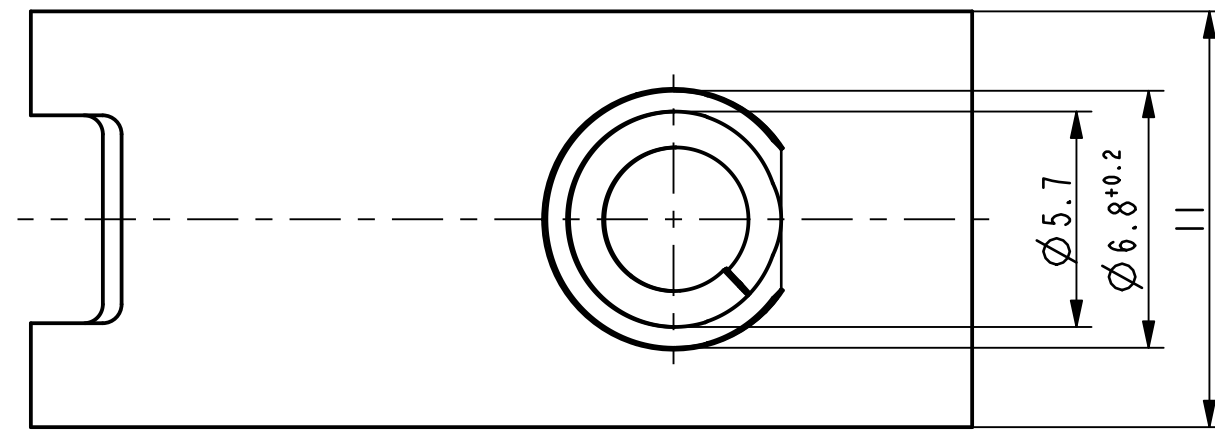
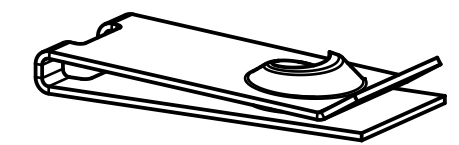
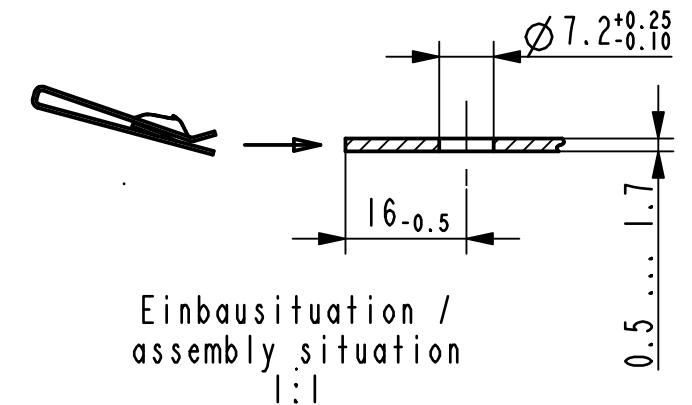




Vor Auslegung einer automatisierten Verarbeitung des Teils sollte Ruecksprache mit Fa. A.Raymond gehalten werden.
Fully automatic processing of the part requires prior consultation with A.Raymond GmbH.



3D-Ansicht /
isometrical view
2:1



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-	-	-	-	-

Ab.	lx	Oberflaechenvariante entfernt (3000); Bemerkung hinzugef.	02.03.11	mj
Rev.	Anzahl/ quantity	Aenderungsbeschreibung / modification description	Datum/date	Name



Teichstrasse 57
Germany - 79511 Loerrach
Phone +49 (0) 7621 174-0
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Intellectual property rights	vorbehalten / all rights reserved		Classification code	AABAE
Ersatz fuer/ substitute for	013219.c.01/Aa/27.04.2007	Entw.Ref./ dev.ref.	Projekt-Nr./ project no.	
Masstab/ scale	5:1	Format	A2	
Projektion / projection	1	Allgemeintoleranz/ general tolerance	± 0.25 / ± 5°	
Blechkessel/ net. thickness DIN EN 10140	0.50	Datum/ date	02.03.2011	
Freigegeben/ approved	20110519091256	Erstellt von/ prepared by	M. Junge	
Volumen/ volume (mm³)	250.4	Gewicht/ weight (g)	2.0	

Oberfl./ finish	metallhaltige Korrosionsschutzbeschichtung, Farbe silber metallic corrosion protection coated, colour silver	Oberfl. Code/ finish code	5412
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Werkstoffbehandl./ material treatment	zwischenstufenverguetet / austempered 375 ... 475 HV 5
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Werkstoff/ material	C67S DIN EN 10132-4	Mat. code	1000
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Benennung/
title
Blechmutter
fuer Gewinde EN ISO 1478 - ST4.8
sheet metal nut
for thread EN ISO 1478 - ST4.8

Teil-Nr./ part no.	013219-0-03	Drawing type	C:Customer
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Kundenteile-Nr. / customer part no.	-	Blatt / sheet	1 / 1
CAD system & version	ProE WF4	Dateiname / filename	013219-0C00

013219-0-05	metallhaltige Korrosionsschutzbeschichtung, Farbe silber, GZ metallic corrosion protection coated, colour silver, lubricated	4001
013219-0-04	verzinkt / passiviert farblos zinc plated / passivated colourless	3250
Teil-Nr. / part no.	Oberflaeche / Farbe / finish / colour	Oberfl. Code/ finish code
Ausfuehrung / Execution		

