http://www.cergy-vis.fr
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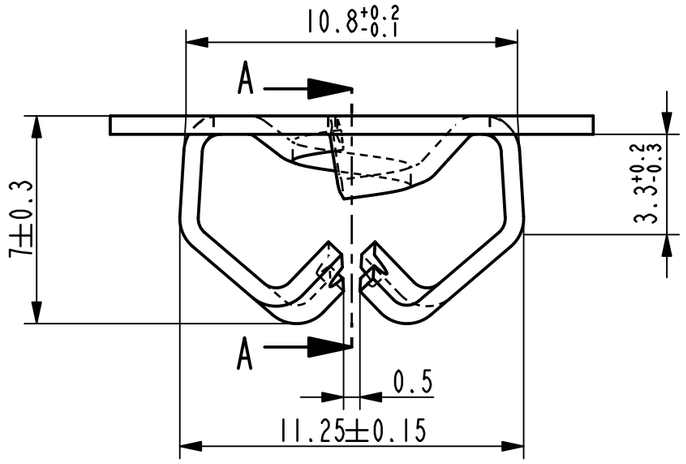
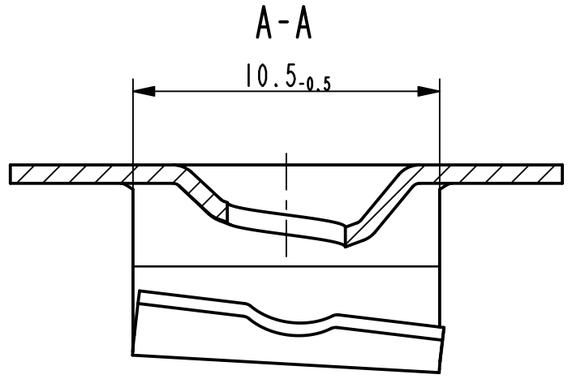
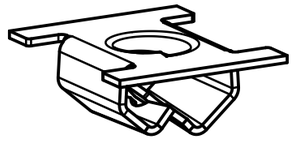
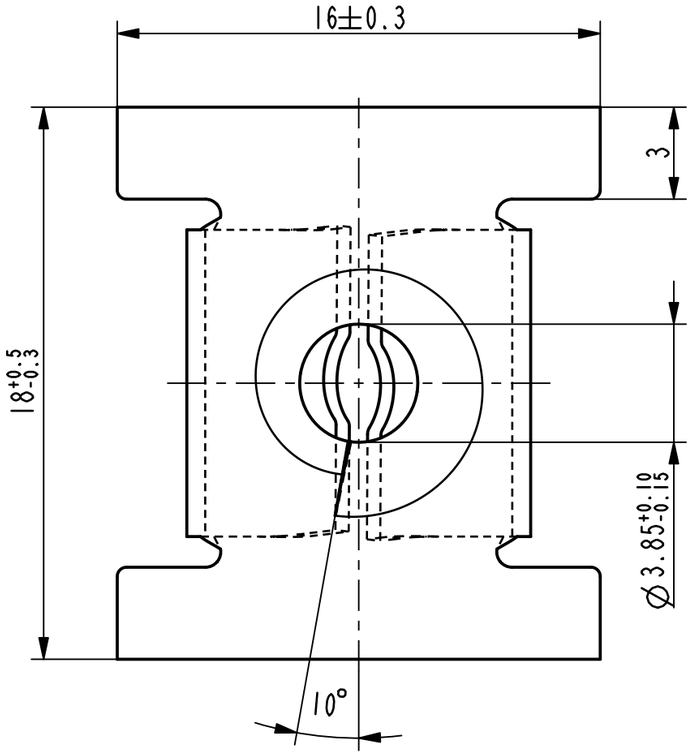
ET SI ON PARLAIT SERVICE

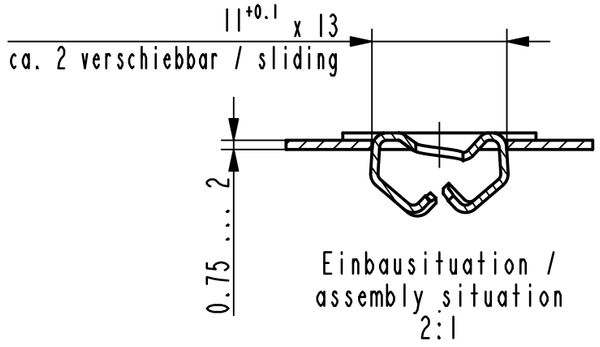






Isometrische Ansicht / isometric view 2:1





Einbausituation / assembly situation 2:1

Vor Auslegung einer automatisierten Verarbeitung des Teils sollte Rueecksprache mit Fa. ARaymond gehalten werden.
Fully automatic processing of the part requires prior consultation with ARaymond.

Rev.	Anzahl/ quantity	Aenderungsbeschreibung / modification description	Datum/date	Name
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
Ae	-	Zeichnung ueberarbeitet nach AR-Gruppenstandard, Teil unveraendert	04.01.13	mj
-	-	Oberflaechenvariante entfernt (3000)	-	-

ARaymond
A RAYMOND GmbH & Co.KG
Teichstrasse 57
Germany - 79511 Loerrach
Phone +49 (0) 7621 174-0
Fax +49 (0) 7621 174-225

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Intellectual property rights	vorbehalten / all rights reserved		Classification code: AC-AD
Ersatz fuer/ substitute for	011463_c_01/Ad/20.02.2008	Entw.Ref./ dev.ref.	Projekt-Nr./ project no.
Maszstab/ scale: 5:1	Format: A3	Allgemeintoleranz/ general tolerance: ±0.25 / ±3°	Datum/ date: 04.01.2013
			Erstellt von/ prepared by: M. Junge
Projektion / projection		ALL DIMENSIONS ARE IN MILLIMETERS	Freigegeben/ approved: 20130107072744
		Blechdicke/ mat. thickness DIN EN 10140: 0.60	Volumen/ volume (mm³): 237.1 / Gewicht/ weight (g): 1.9

Oberfl./ finish	metallhaltige Korrosionsschutzbeschichtung, Farbe silber metallic corrosion protection coated, colour silver	Oberfl. Code/ finish code: 5440
Werkstoffbehandl./ material treatment	zwischenstufenverguetet / austempered 435 ... 535 HV 5	
Werkstoff/ material	C67S DIN EN 10132-4	Mat. code: 1000

Benennung/ title

Blechmutter
fuer Gewinde EN ISO 1478-ST4.8

sheet metal nut
for thread EN ISO 1478-ST4.8

Teil-Nr./ part no.	011463-0-02	Drawing type: C:Customer
Kundenteile-Nr. / customer part no.	-	Blatt / sheet: 1 / 1
CAD system & version: ProE WF4	Dateiname / filename: 011463-0C00	

Teil-Nr. / part no.	Oberflaeche / Farbe / finish / colour	Oberfl. Code/ finish code
011463-0-05	metallhaltige Korrosionsschutzbeschichtung, Farbe silber, GZ metallic corrosion protection coated, colour silver, lubricated	4001
011463-0-04	verzinkt / passiviert farblos zinc plated / passivated colourless	3250
011463-0-03	metallhaltige Korrosionsschutzbeschichtung, Farbe silber metallic corrosion protection coated, colour silver	5412

Ausfuehrung / Execution